

GDT Protection Component

»Features

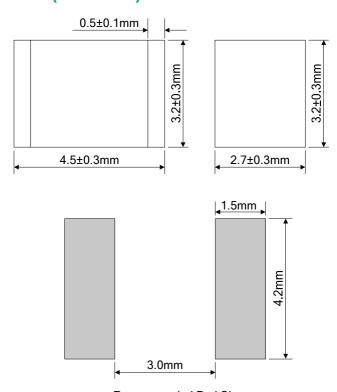
- High insulation resistance
- Ultra low capacitance (<1pF)</p>
- Surface mounted gas arrester
- Size 4532(1812)
- 2KA surge capability tested with 8/20µs pulse as defined by IEC 61000-4-5
- Meets MSL level 1
- Storage and operating temperature: -40 ~ +85 ℃



»Applications

- Communication equipment
- CATV equipment
- Test equipment
- Data lines
- Power supplies
- Telecom SLIC protection
- Broadband equipment
- ADSL equipment, including ADSL2+
- XDSL equipment
- Satellite and CATV equipment
- General telecom equipment

»Device Dimensions (Unit:mm)





»ElectricalCharacteristics

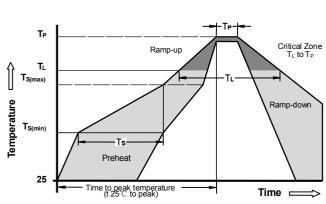
Part Number	DC Spark-over Voltage	Maximum Impulse Spark-over Voltage	Minimum Insulatio Resistance	Maximum Capacitance	Nominal Impulse Discharge Current
	@100V/S	@1KV/μs	1 GΩ	@1MHz	@8/20µs ±5 times
SMD4532-075NB	75V± 30%	600V	at 25V DC	1pF	2.0KA

>> Electrical Rating

Item	Test Condition / Description	Requirement
DC Spark-over Voltage	The voltage is measured with a slowly rate of rise dv / dt=100V/s	
Impulse Spark-over Voltage	The maximum impulse spark-over voltage is measured with a rise time of dv / dt=100V//µs or 1KV/µs	
InsulationResistance	The resistance of gas tube shall be measured each terminal each other terminal, please see abovespec.	
Capacitance	The capacitance of gas tube shall be measured each terminal to each other terminal. Test frequency:1MHz	
Nominal Impulse Discharge Current	The maximum current applying a waveform of 8/20µs that can be applied across the terminals of the gas tube. One hour after the test is completed, retesting of the DC spark-over voltage does not exceed ±40% of the nominal DC spark-over voltage. Dwell time between pulses is 3 minutes. Crest value 100 90 8 µsec Time Impulse Width	To meet the specified value

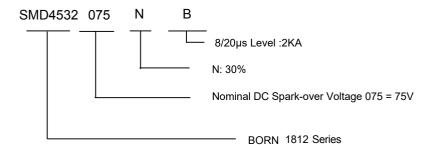


»Recommended solderingprofile



ReflowCondition		Pb - Free assembly	
Pre Heat	-Temperature Min(T _{s(min)})	150°C	
	-Temperature Max(T _{s(max)})	200°C	
	- Time (min to max)(t _s)	60 -180 Seconds	
Average ra	amp up rate (Liquidus TempT∟)	3°C/second max	
T _{S(max)} to TL - Ramp-upRate		5°C/second max	
Reflow	- Temperature (T _L)(Liquidus)	217°C	
	- Time (min to max)(t _s)	60 -150 Seconds	
Peak Temp	perature(T _P)	260+0/-5°C	
$\begin{tabular}{lll} Time & within & 5^{\circ}C & of & actual & peak \\ Temperature (t_p) & & & \\ \hline \end{tabular}$		10 - 30 Seconds	
Ramp-dow	vn Rate	6°C/second max	
Time 25°C	to peak Temperature (T _P)	8 minutes Max	
Do not exc	ceed	260°C	

>> Part Numbering



»Cautions and warnings

- Gas discharge tubes (GDT) must not be operated directly in power supply networks.
- Gas discharge tubes (GDT) may become hot in case of longer periods of current stress (danger ofburning).
- Gas discharge tubes (GDT) may be used only within their specified values. In the event of overload, the head contacts may fail or the component may be destroyed.
- Damaged Gas discharge tubes (GDT) must not be re-used.



»Packaging

